

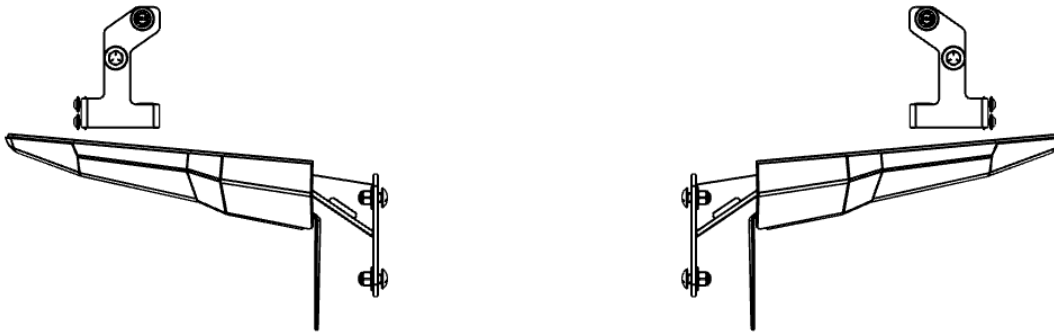


# INSTALLATION GUIDE

## 2025-UP | TOYOTA 4RUNNER

[ LO-PRO HIGH CLEARANCE ADDITIONS ]

1125-10500



### TOOLS REQUIRED

- 7/16, 9/16, Wrenches
- 5/32 Allen
- Grinder/ Jigsaw
- Masking Tape
- Tape Measure
- Drill
- 3/8 Drill Bit/Uni-Bit

### SKILL LEVEL

- Medium

### TIME REQUIRED

- Approximately 2.5 hours

## ⚠ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠

-BEFORE YOU INSTALL THIS KIT-

**Read and understand all instructions,** warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service: 1-605-721-2911  
C4 Fabrication is **not** responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

**\*ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS\***

[A.]  
4x



[A1.]  
6x



[A2.]  
2x



[A3.]  
4x



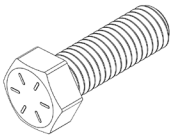
1/4-20 X 5/8 BUTTON HEAD BOLT  
**5/32 ALLEN**

1/4" FLAT WASHER

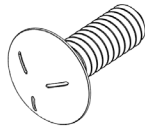
1/4" FENDER WASHER

1/4-20" NYLON LOCK NUT  
**7/16 WRENCH**

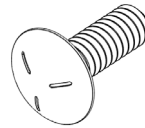
[B.]  
2x



[C.]  
8x



[D.]  
4x



[D1.]  
12x



3/8-16 X 3/4" HEX HEAD BOLT  
**9/16 WRENCH**

3/8-16 X 1" CARRIAGE BOLT

3/8-16 X 1" CARRIAGE BOLT BLACK

3/8 1" OD FLAT WASHER

[D2.]  
4x



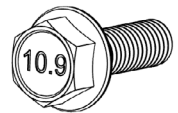
[D3.]  
8x



[D4.]  
4x



[E.]  
2x



3/8 FLAT WASHER

3/8-16' NYLON LOCK NUT  
**9/16 WRENCH**

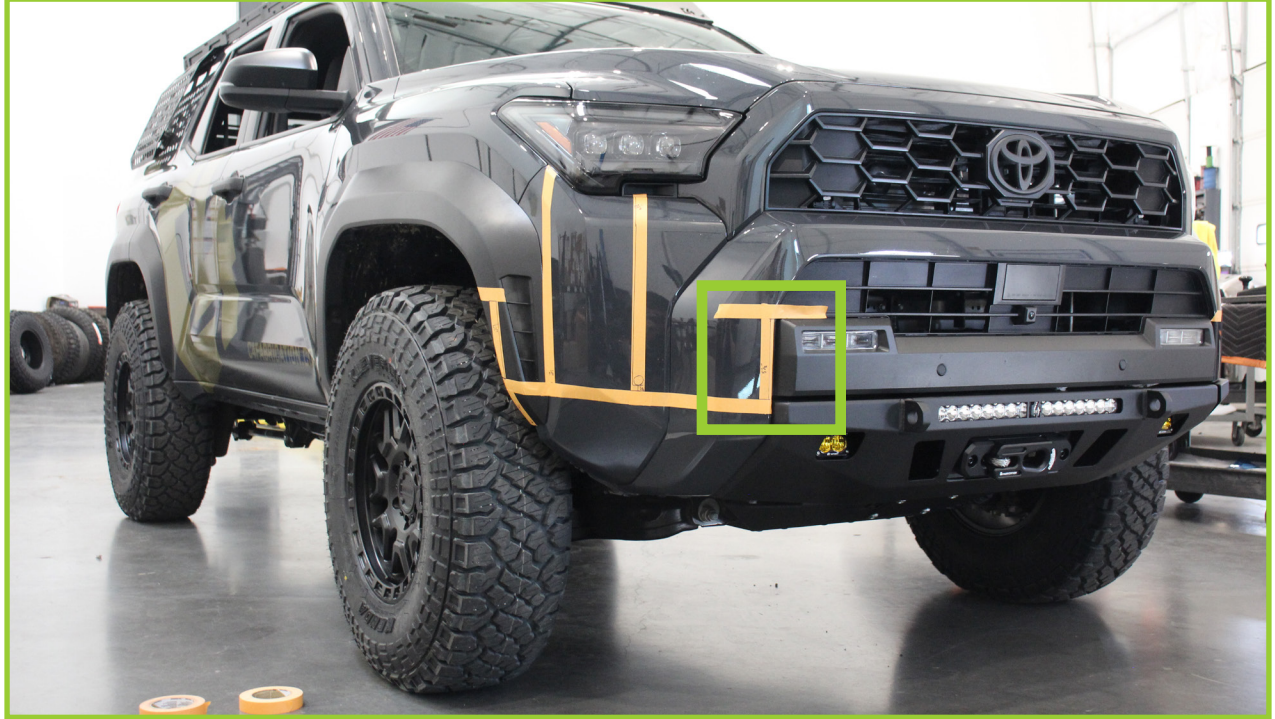
3/8-16' NYLON LOCK NUT BLACK  
**9/16 WRENCH**

M8-1.25 X 25MM FLANGE BOLT  
**9/16 WRENCH**

# REMOVAL

## STEP 1

With your Lo-Pro Winch Bumper installed, use masking tape to mark out the lines shown below. Measure from the top of the fog light cover down 5-1/2" and mark a line.



## STEP 2

Using the bottom of the headlight as your reference measure 13-1/2" down. If you have a sensor as shown below measure 7/8" down and mark with tape.



WITHOUT SENSORS



WITH SENSORS

## STEP 3

Measure from the top corner of the fascia down 15-7/8" down and mark.



## STEP 4

If you have vented fender flairs, measure from the top fin down 5-1/2". If you do not have vents, measure from the bottom of the fender flair up 4".



WITH VENT



WITHOUT VENT

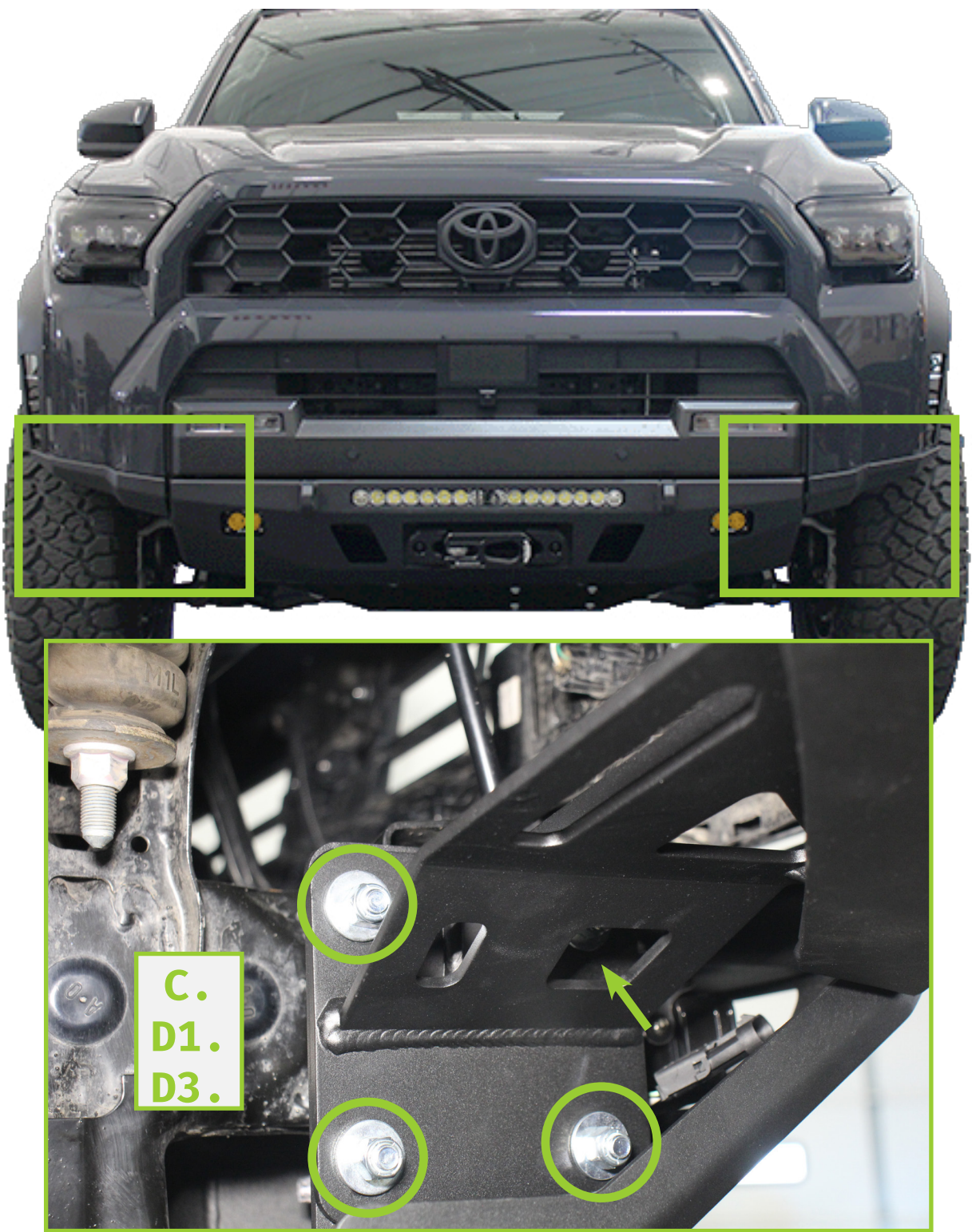
## STEP 5

With all reference points marks use a straight edge to mark your final cut line. Then mark an 1/8 inch below for a rough cut line. Using your choice of cutting tools, perform the cut and proceed to marking and cutting the other side. Next, slowly sand up to the final cut line ensuring not to exceed over the line.



## STEP 6

Install the Lo-Pro Clearance Additions to the bumper with the provided **(C, D1, D3)** hardware using a (9/16 wrench). Leave loose enough for adjustments.



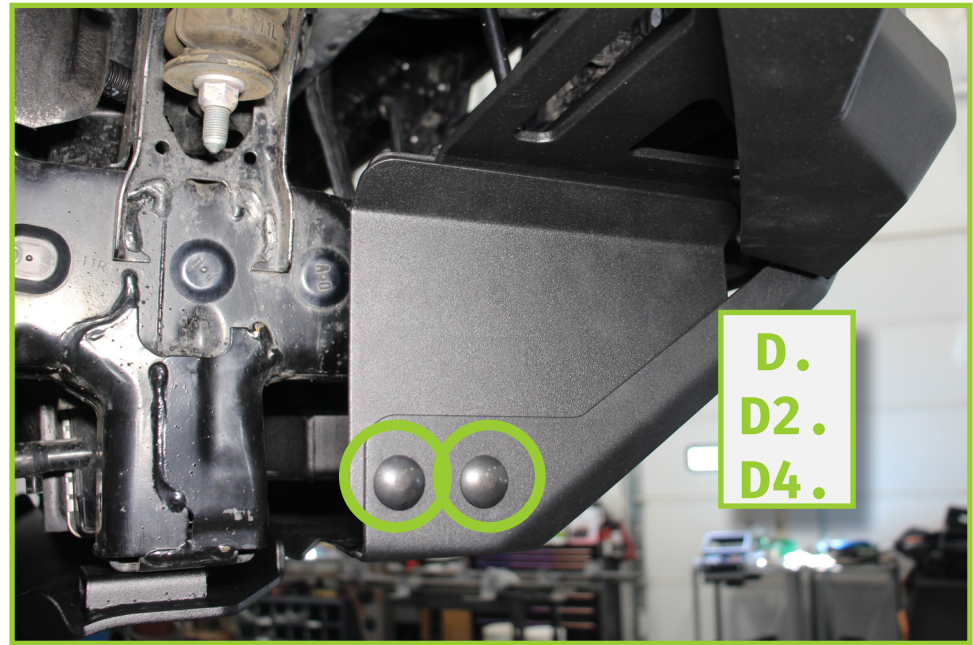
## STEP 7

Adjust the sides to a even gap of your liking.



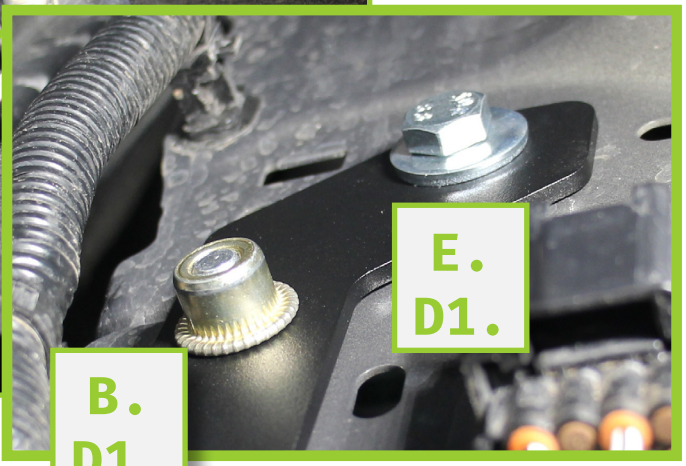
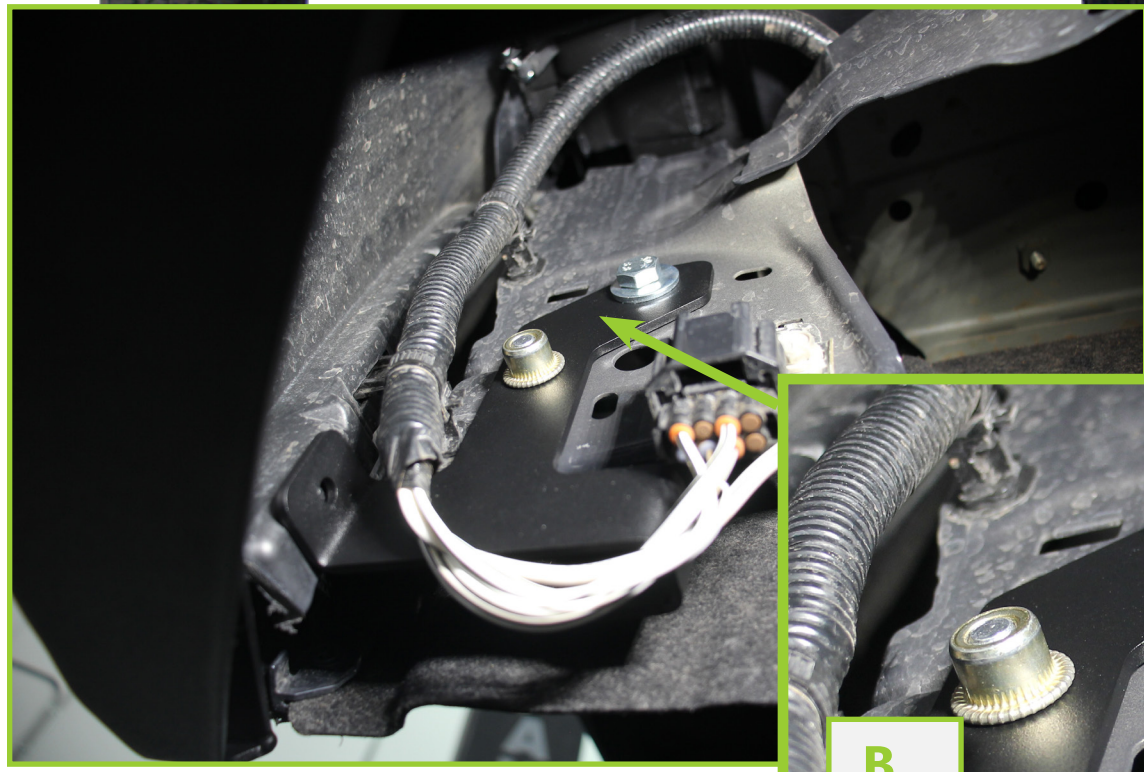
## STEP 8

Install the cover plate indicated below with the provided **(D, D2, D4)** using a (9/16 wrench).



## STEP 9

Install the provided support brackets to the already existing threaded holes and rivet nuts with the provided (E, D1) and (B, D1) hardware using a (9/16 wrench).



## STEP 10

Mark the hole indicated below and using a (3/8" drill bit or uni-bit) drill a 3/8" hole.



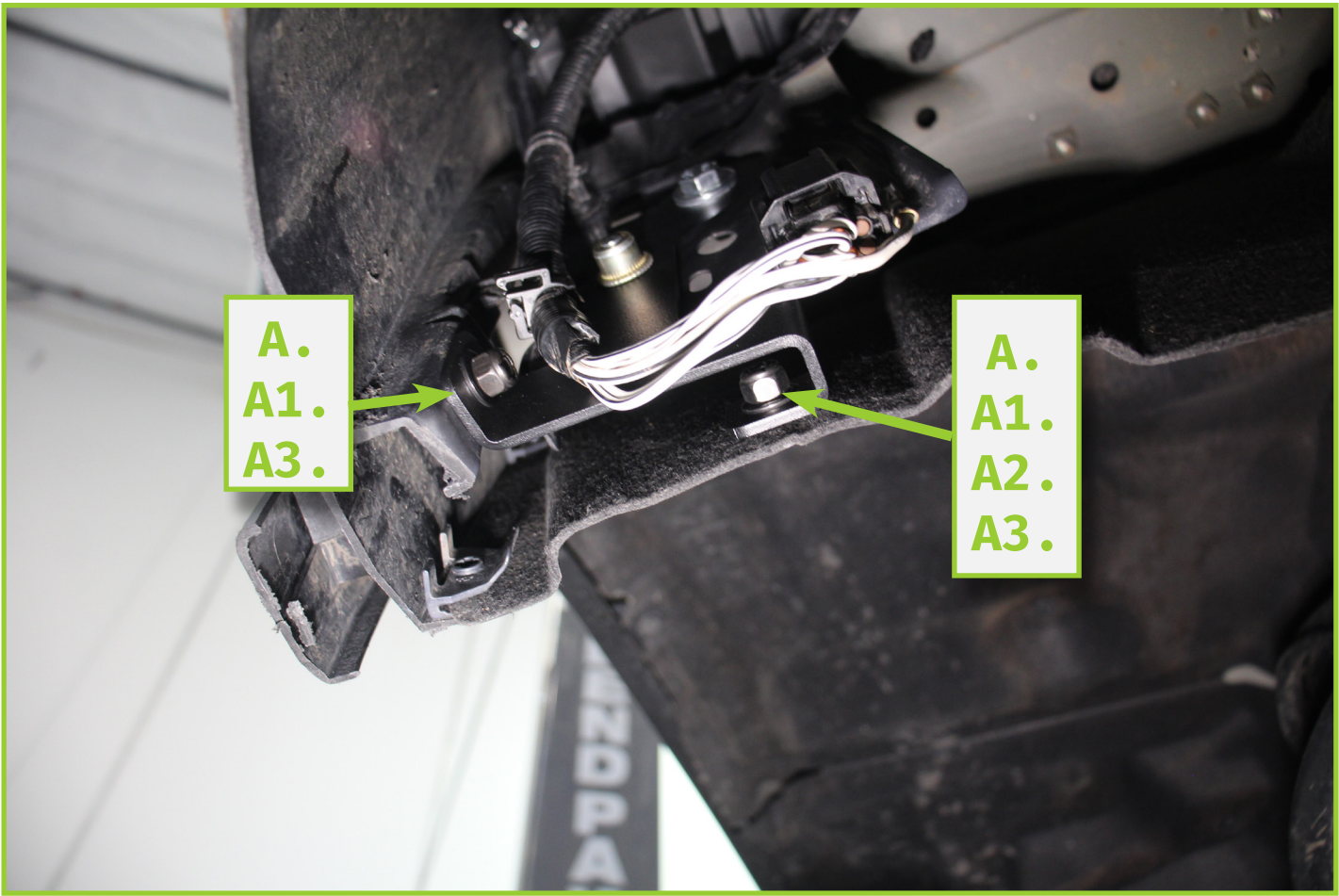
## STEP 11

Next mark and drill the fender liner hole to 3/8" using a (3/8 drill bit or uni-bit).



## STEP 12

Install the provided [A, A1, A2, A3] hardware using a (5/32 allen) and a (7/16 wrench).





**QUESTIONS OR CONCERNS?**

**CALL: 1-605-721-2911 OR EMAIL: [sales@c4fabrication.com](mailto:sales@c4fabrication.com)**