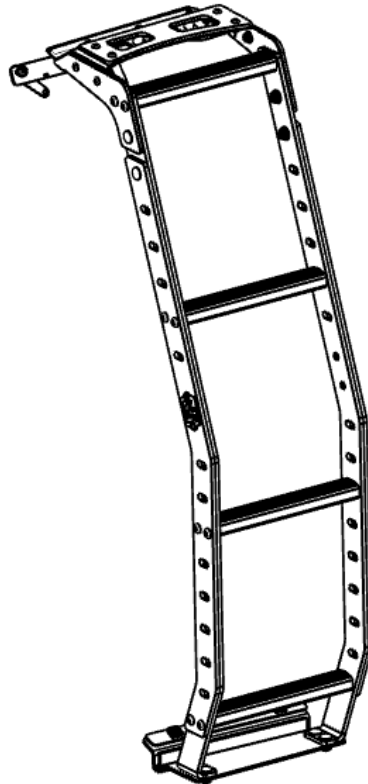




INSTALLATION GUIDE

2025-UP | TOYOTA 4RUNNER

[REAR HATCH LADDER]
1125-60100



TOOLS REQUIRED

SKILL LEVEL

TIME REQUIRED

- 7/16, 1/2, 3/8, 9/16, 10mm Sockets
- 7/16, 1/2, 3/8, 9/16, 10mm Wrenches
- 5/32, 3/16, 7/64 Allen
- Pry Tool
- Tape Measure
- 3/8, 9/16 Drill Bit
- Flathead Screwdriver

- Cutting Tools
- Marker
- Easy

- Approximately 45 Minutes

⚠️ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠️

-BEFORE YOU INSTALL THIS KIT-

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

Customer Service: 1-605-721-2911
C4 Fabrication is **not** responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS

<p>[A.] 6x</p>  <p><u>1/4-20 X 5/8" BUTTON HEAD BOLT</u> 5/32 ALLEN</p>	<p>[A1.] 4x</p>  <p><u>1/4-20 X 3/4" BUTTON HEAD BOLT</u> 5/32 ALLEN</p>	<p>[A2.] 2x</p>  <p><u>1/4-20 X 1" BUTTON HEAD BOLT</u> 5/32 ALLEN</p>	<p>[A3.] 3x</p>  <p><u>1/4-20 X 1 1/2" BUTTON HEAD BOLT</u> 5/32 ALLEN</p>
<p>[B.] 3x</p>  <p><u>1/4 X 1/2 SPACER</u></p>	<p>[C.] 3x</p>  <p><u>1/4" FENDER WASHER</u></p>	<p>[C1.] 12x</p>  <p><u>1/4 FLAT WASHER</u></p>	<p>[D.] 7x</p>  <p><u>1/4-20" JAM NUT</u> 7/16 WRENCH</p>
<p>[D1.] 2x</p>  <p><u>1/4-20" FLANGE LOCK NUT</u> 7/16 WRENCH</p>	<p>[D2.] 6x</p>  <p><u>1/4-20" NYLON LOCK NUT</u> 7/16 WRENCH</p>	<p>[E.] 4x</p>  <p><u>5/16-18 X 3/4 CARRIAGE BOLT</u></p>	<p>[E1.] 4x</p>  <p><u>5/16-18 X 7/8 CARRIAGE BOLT</u></p>
<p>[E2.] 8x</p>  <p><u>5/16-18 X 1" BUTTON HEAD BOLT</u> 3/16 ALLEN</p>	<p>[F.] 8x</p>  <p><u>5/16" FLAT WASHER</u></p>	<p>[G.] 8x</p>  <p><u>5/16-18" FLANGE LOCK NUT</u> 1/2 WRENCH</p>	<p>[H.] 2x</p>  <p><u>5/16-18" SNAP IN NUT</u></p>
<p>[I.] 4x</p>  <p><u>#10-24 X 5/8" BUTTON HEAD BOLT</u> 7/32 ALLEN</p>	<p>[I1.] 4x</p>  <p><u>#10 FLAT WASHER</u></p>	<p>[I2.] 4x</p>  <p><u>#10-24 NYLON LOCK NUT</u> 3/8 WRENCH</p>	

[J.]

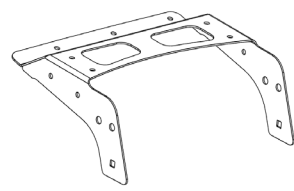
1x



AC40076

[K.]

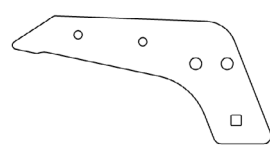
1x



SC41136

[L.]

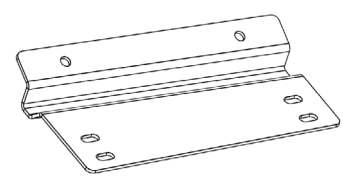
1x



AC40080, AC40081

[M.]

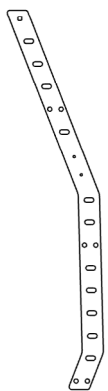
1x



SC41137

[N.]

2x



AC40084

[N1.]

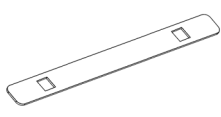
1x



AC40082, AC40083

[O.]

1x



SAC0296

[P.]

2x



C4 LOGO

[Q.]

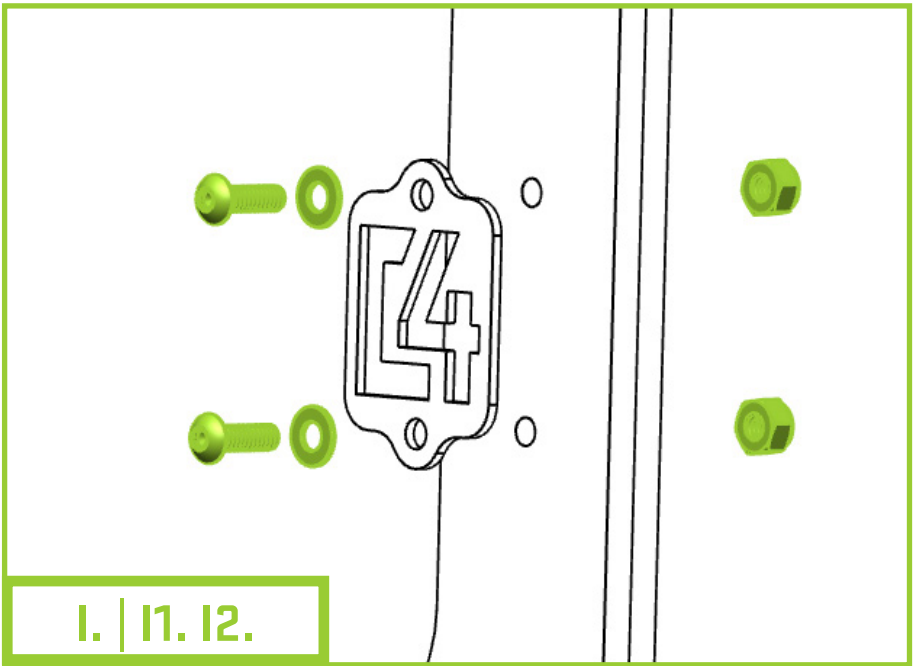
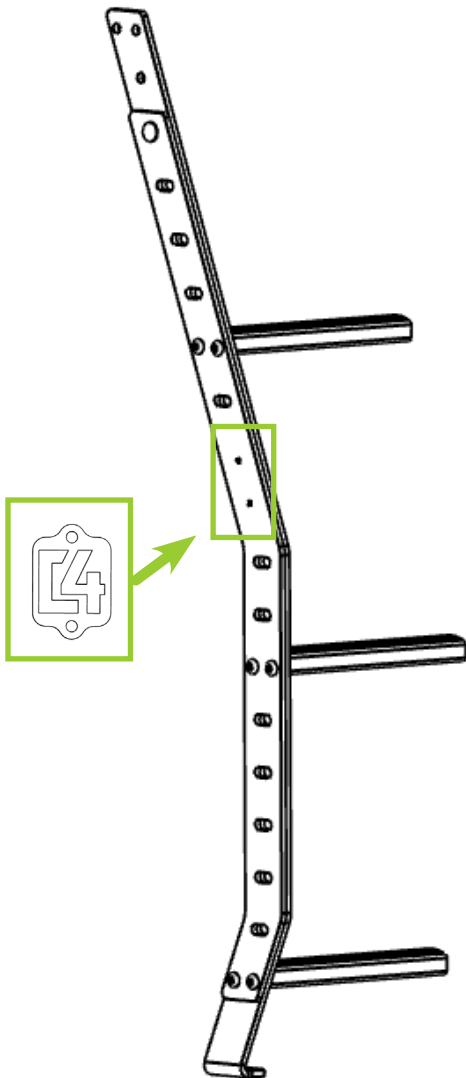
1x



SINGLE USE ANTI-SEIZE

STEP 1

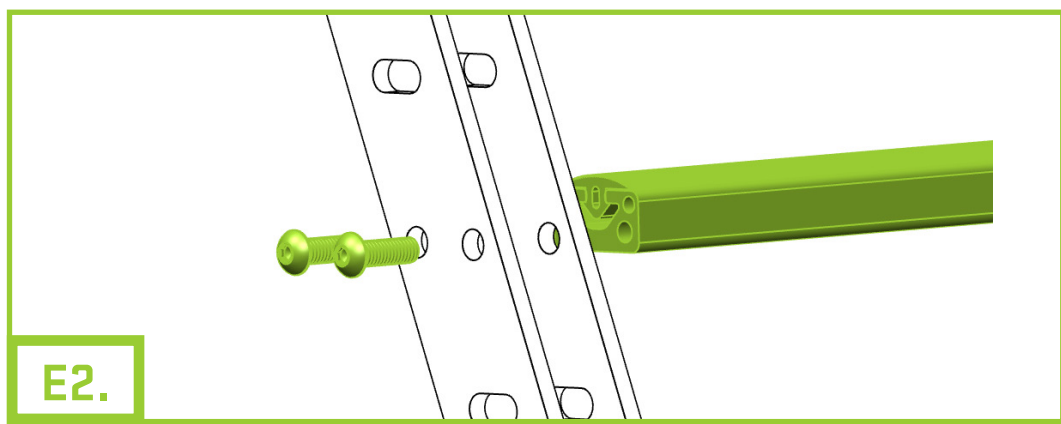
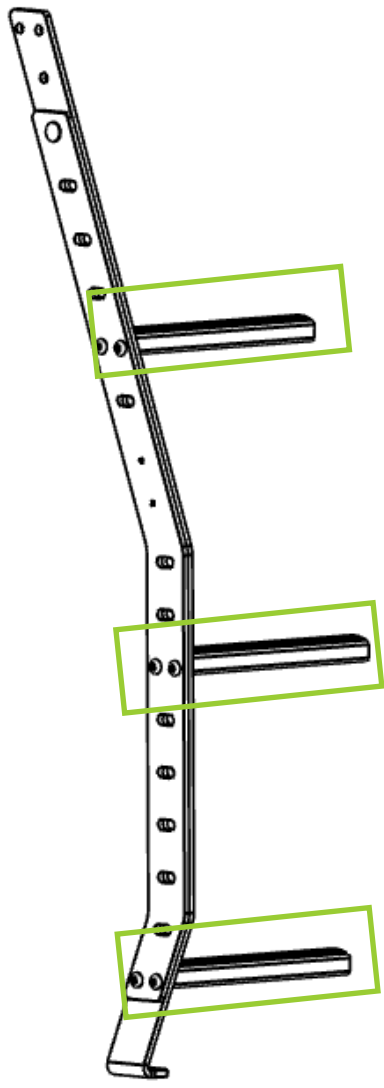
Install the [0] logo plate to the ladder with the provided [1, 11, 12] hardware using a 7/64 allen and a 3/8 wrench.



STEP 2

Assemble the ladder as shown below with the provided **(E2)** using a 3/16 allen.

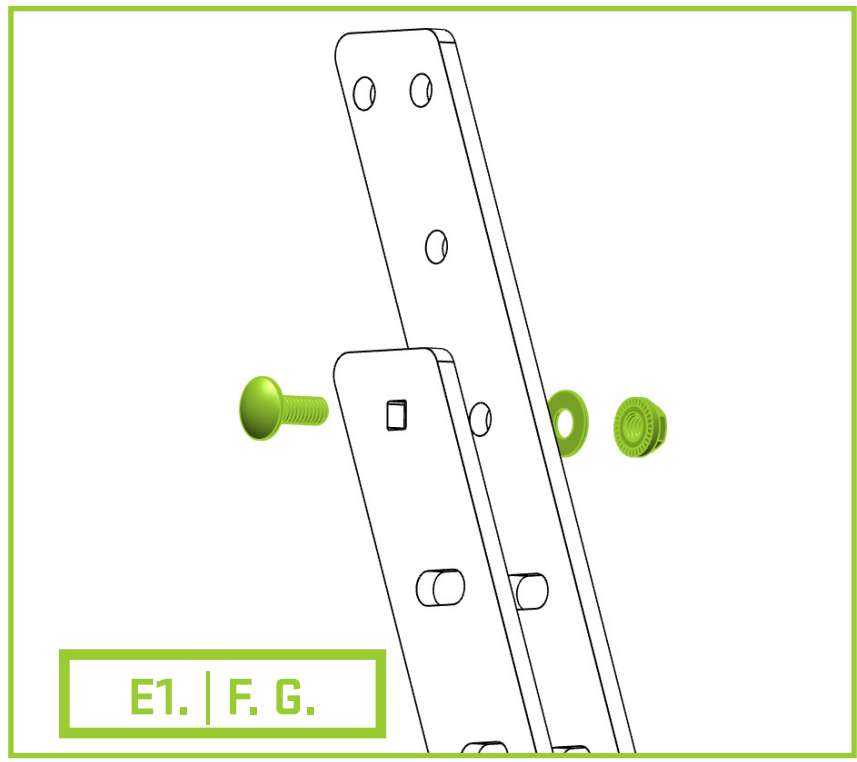
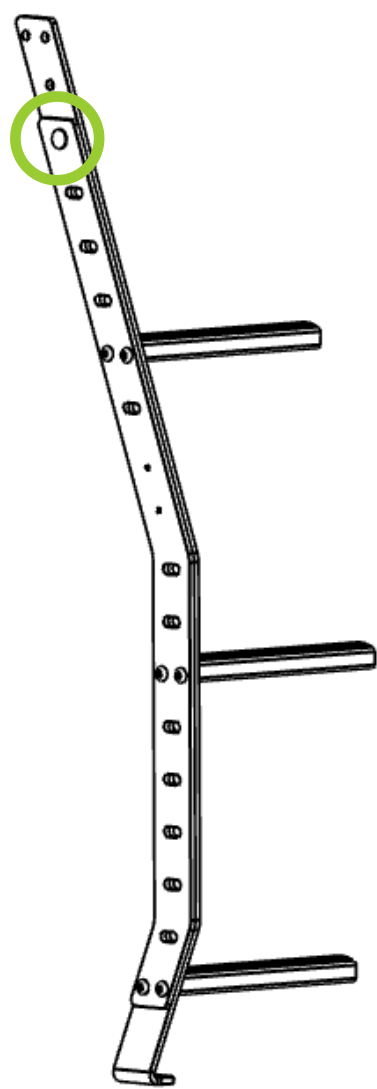
Apply **[Q]** anti-seize to hardware



STEP 3

Install the provided **(E1, F, G)** using a 1/2 wrench as shown below.

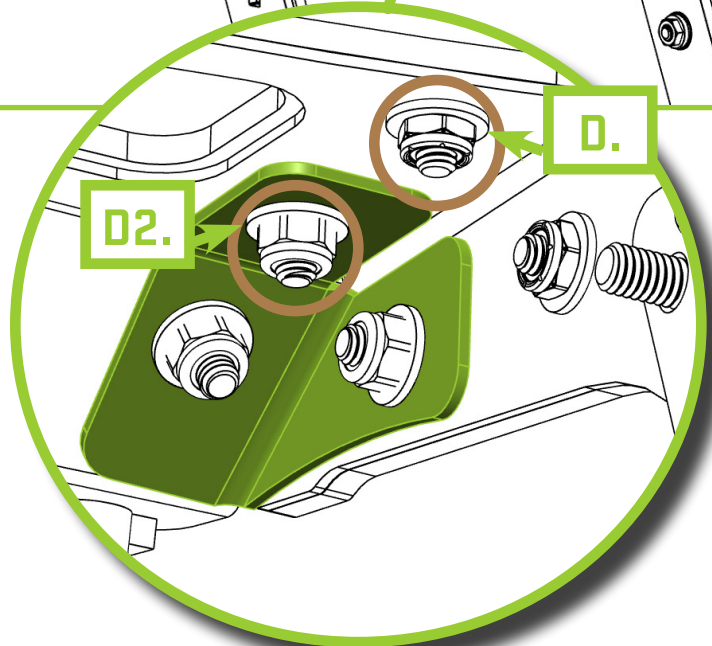
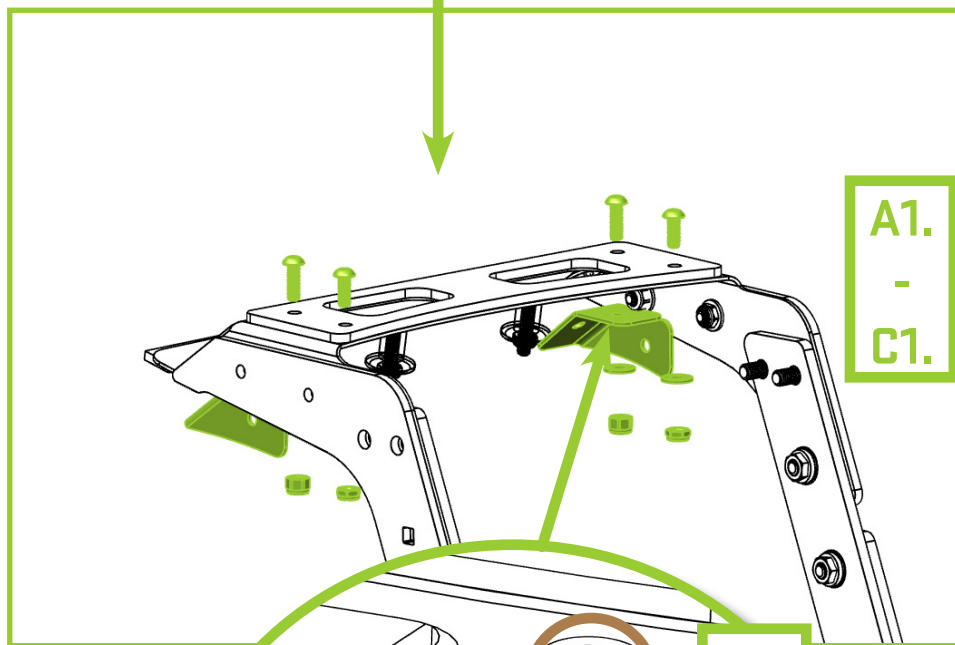
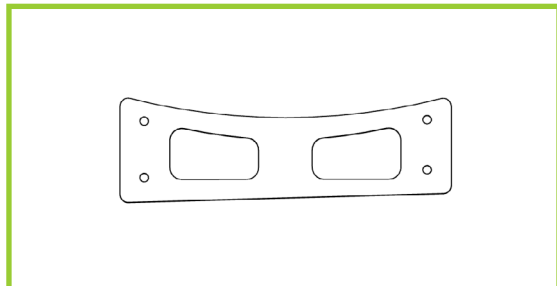
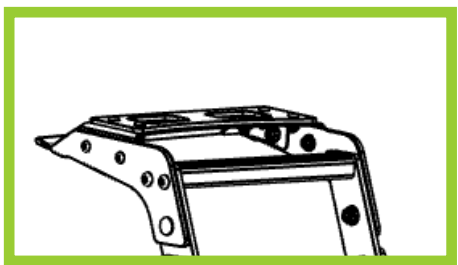
Apply **[Q]** anti-seize to hardware



STEP 4

Assemble the top bracket as shown below with the provided **[A1, C1, D, D2]** using a 5/32 allen and a 7/16 wrench.

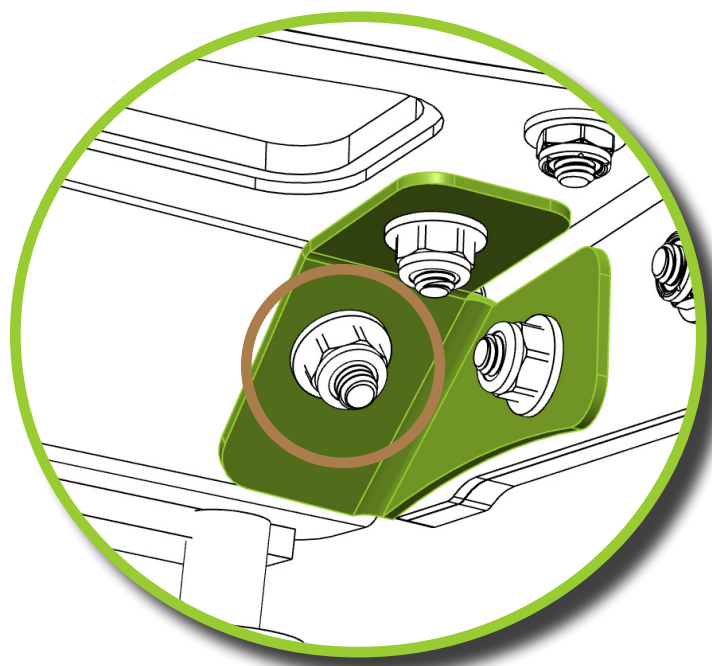
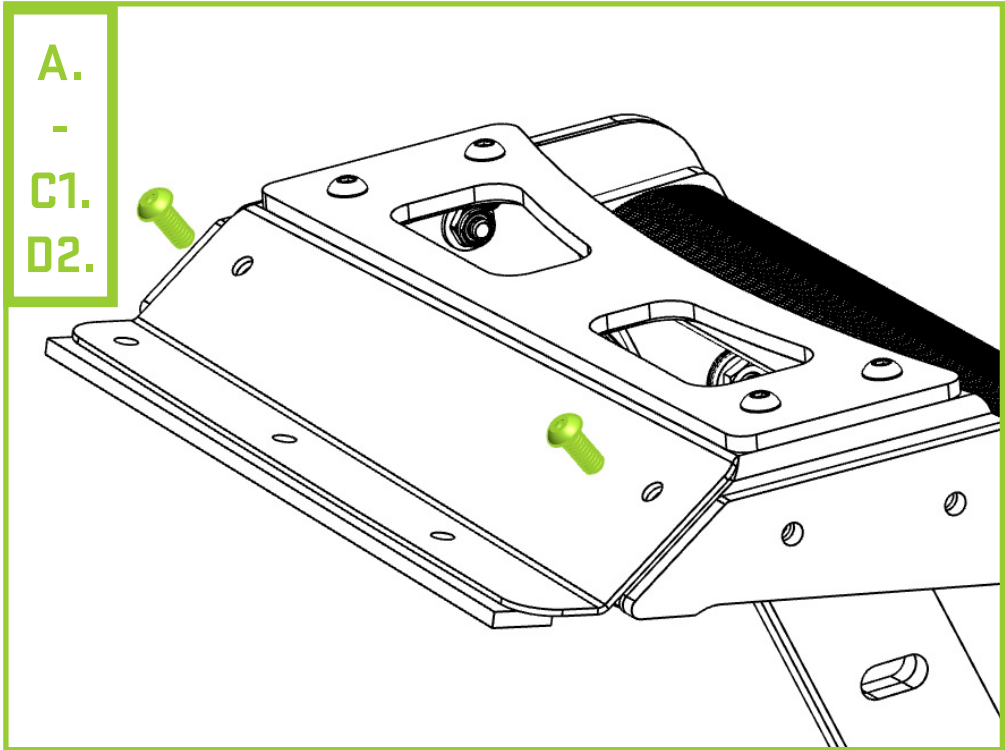
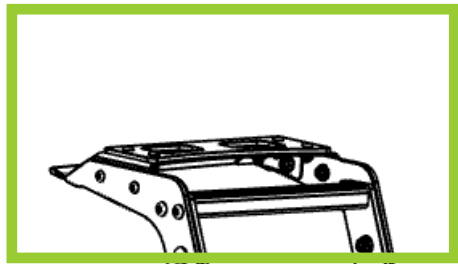
Apply **[Q]** anti-seize to hardware



STEP 5

Next install the provided **[A, C1, D2]** as shown below using a 7/16 wrench and a 5/32 allen.

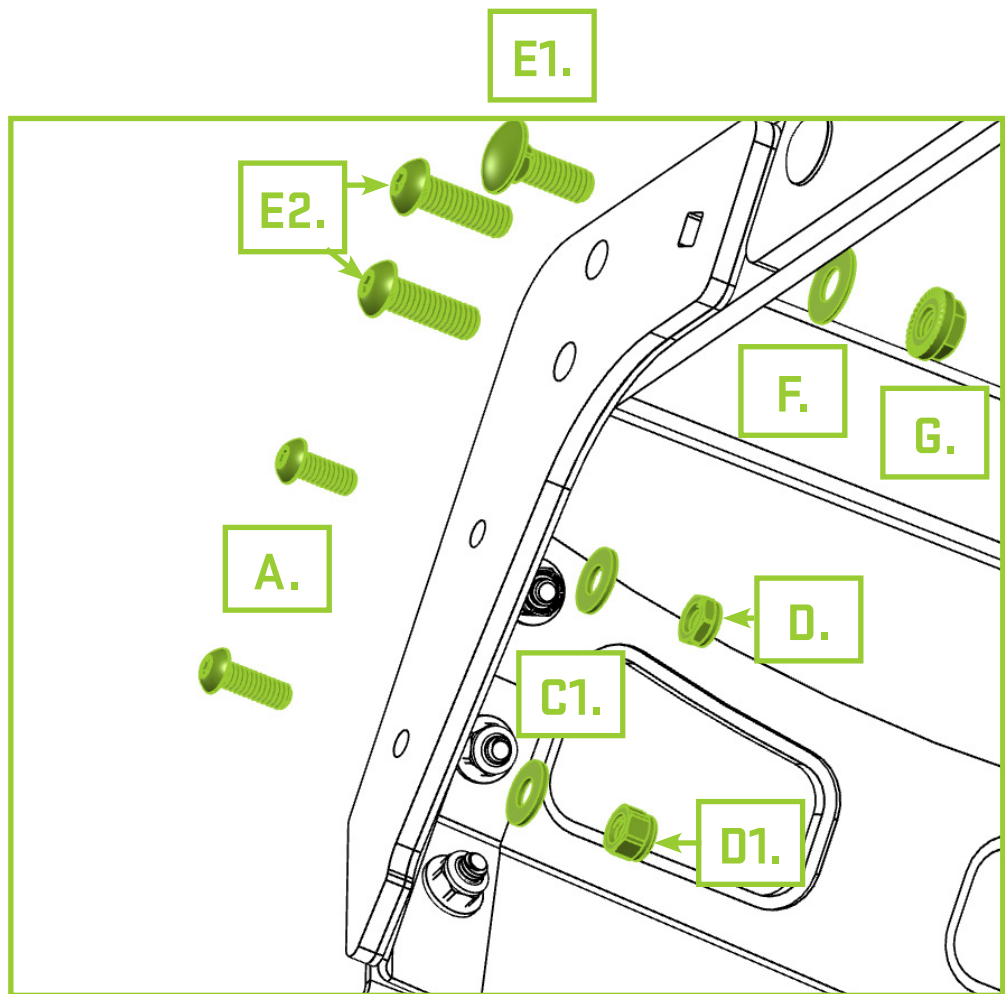
Apply **[Q]** anti-seize to hardware



STEP 6

Install the mounting plate to the top of the ladder with the provided [A, C1, D, D1, E1, E2, F, G] hardware using a 9/16 wrench, 3/16 allen, 5/32 allen and a 7/16 wrench.

Apply [Q] anti-seize to hardware



STEP 7

Open the hatch and remove the plastic cover as shown below.



STEP 8

Next, Remove the handle as shown below by pulling outwards.



REMOVAL

STEP 9

You can now remove the plastic cover on the inside.



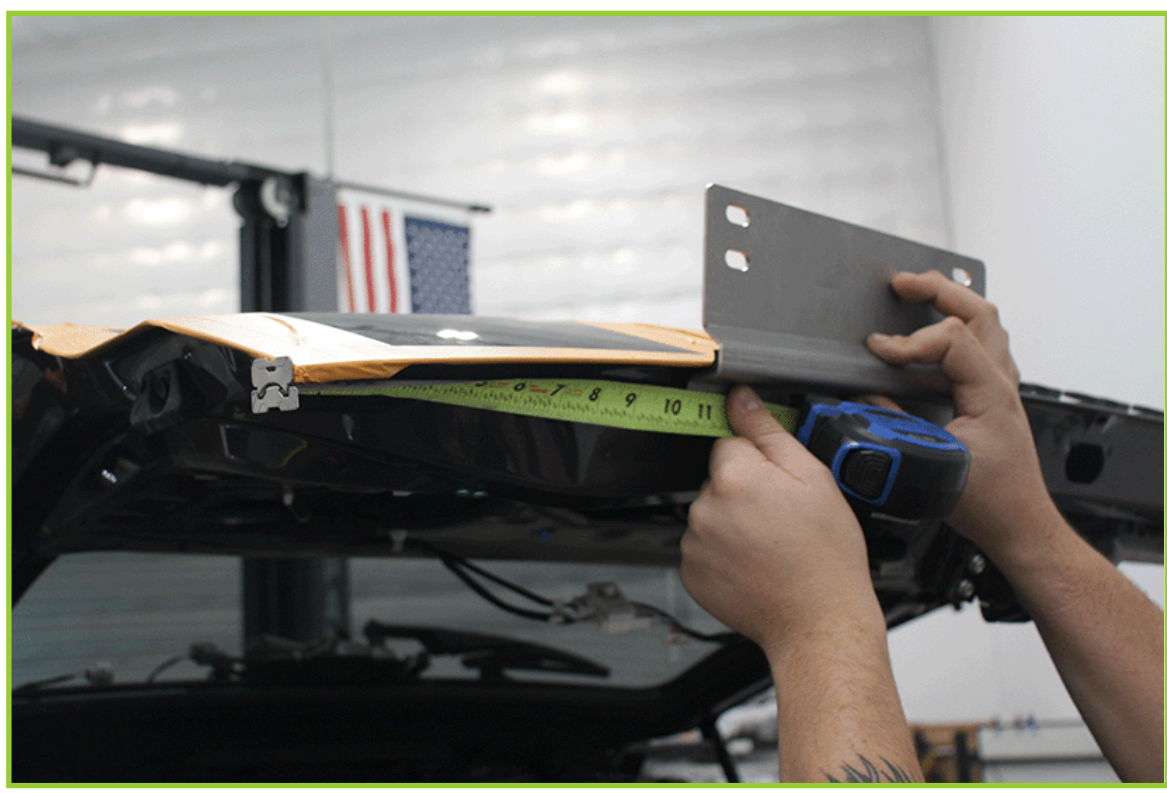
STEP 10

Using a 10mm socket remove the cover as shown below. **(KEEP HARDWARE)**



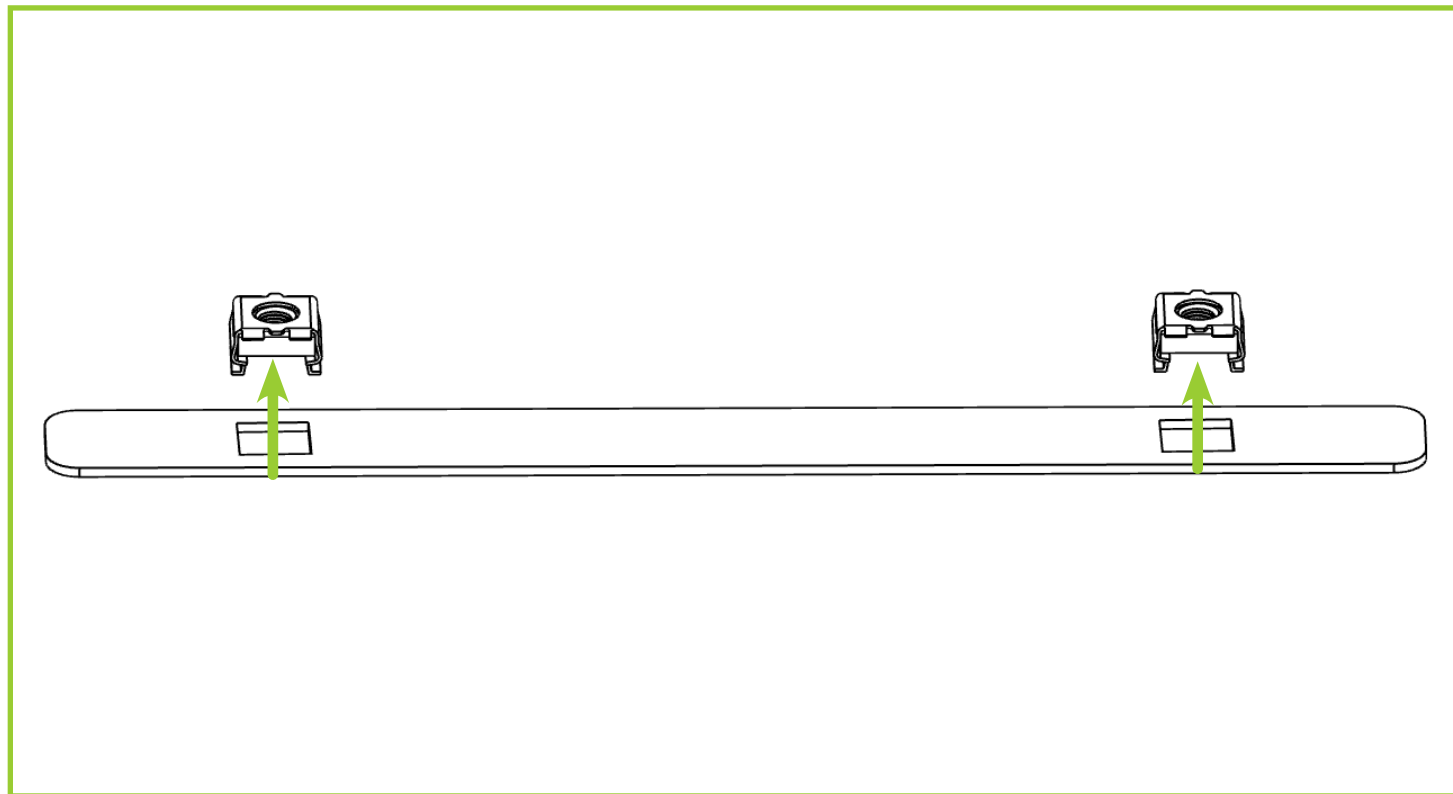
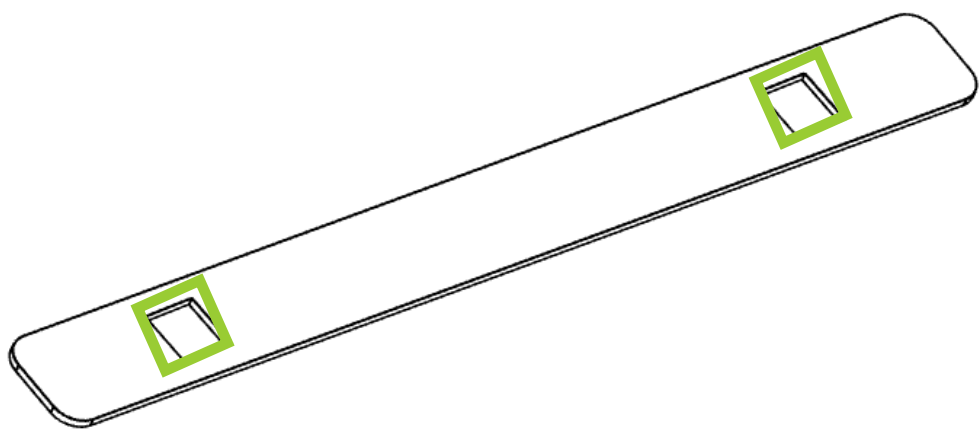
STEP 11

Place [M] bracket on the bottom of the hatch and measure 10-3/8" from the corner shown below to the bracket and mark the holes. Next, Drill a 3/8" hole.



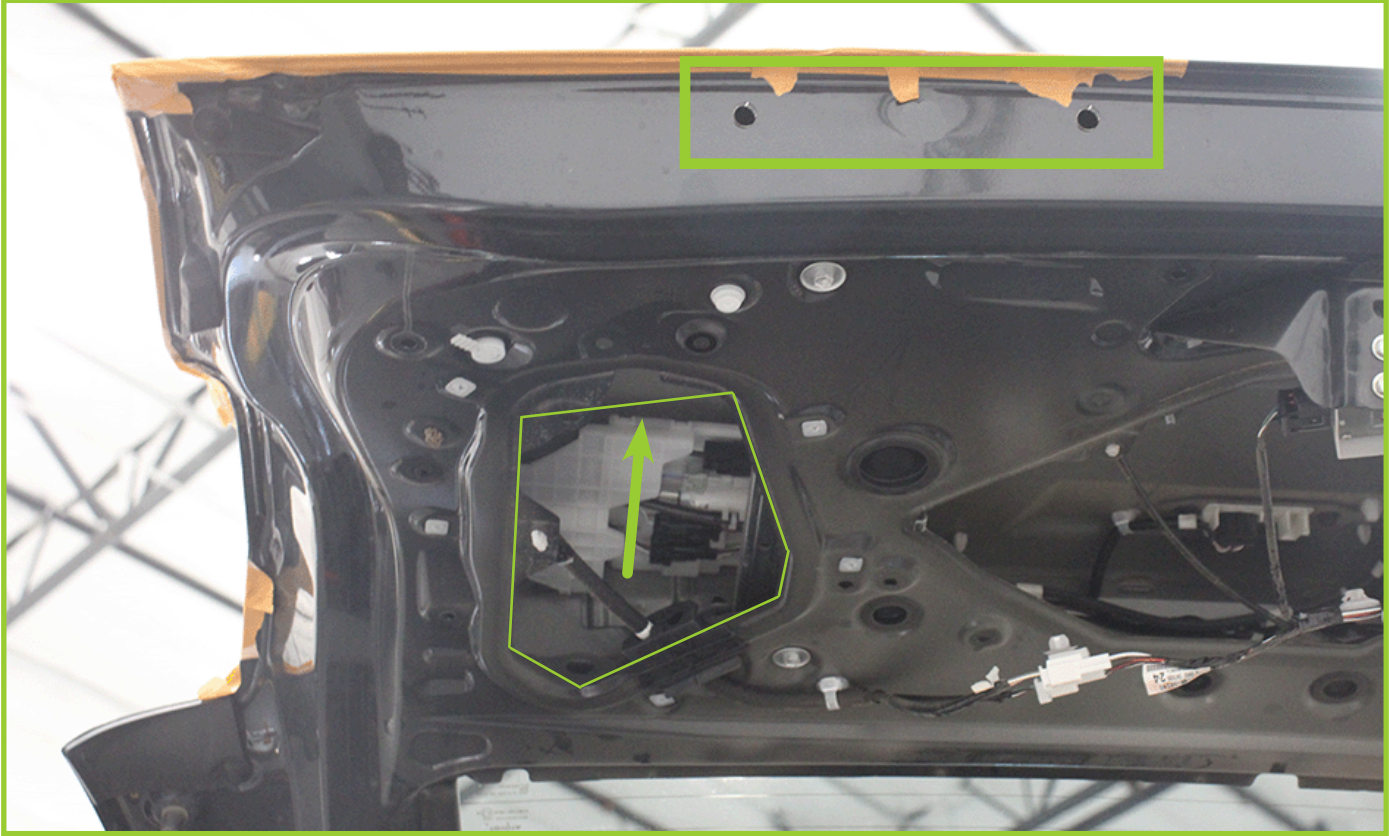
STEP 12

Assemble the provided [O] backer plate with the provided [H] snap in nut into the bracket shown below.



STEP 13

Slip the bracket into the opening as shown below and install the [M] mounting bracket to the holes drilled on **step 11** with the provided (E2, F) using a 3/16 allen.



STEP 14

Roll down the back window and locate the plastic cover shown below.



REMOVAL

STEP 15

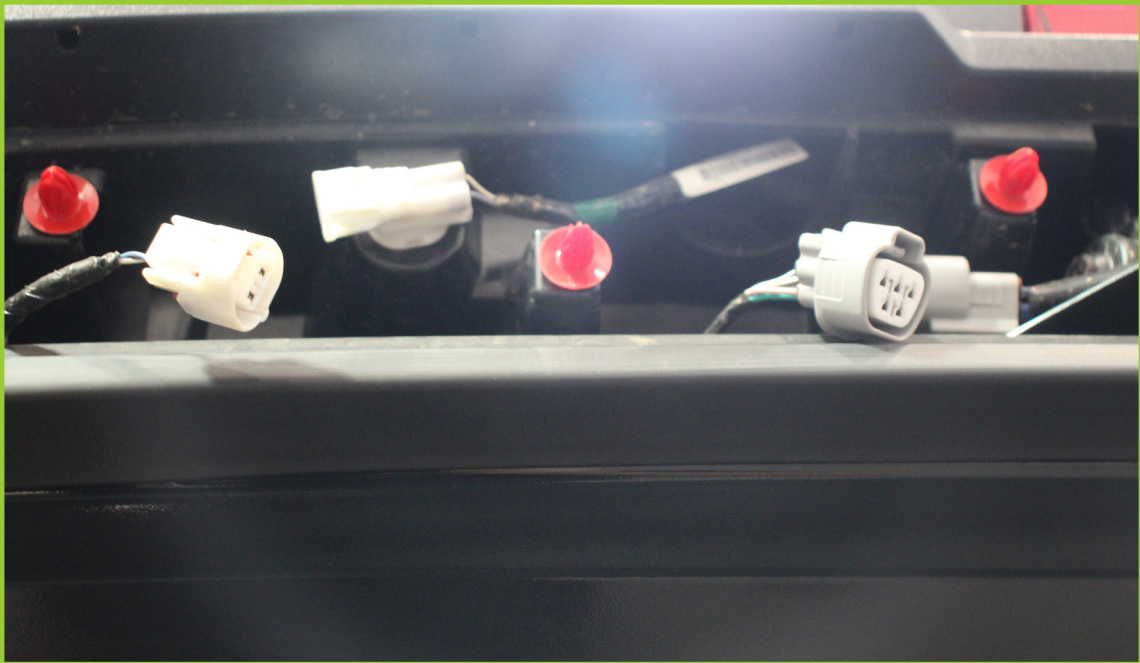
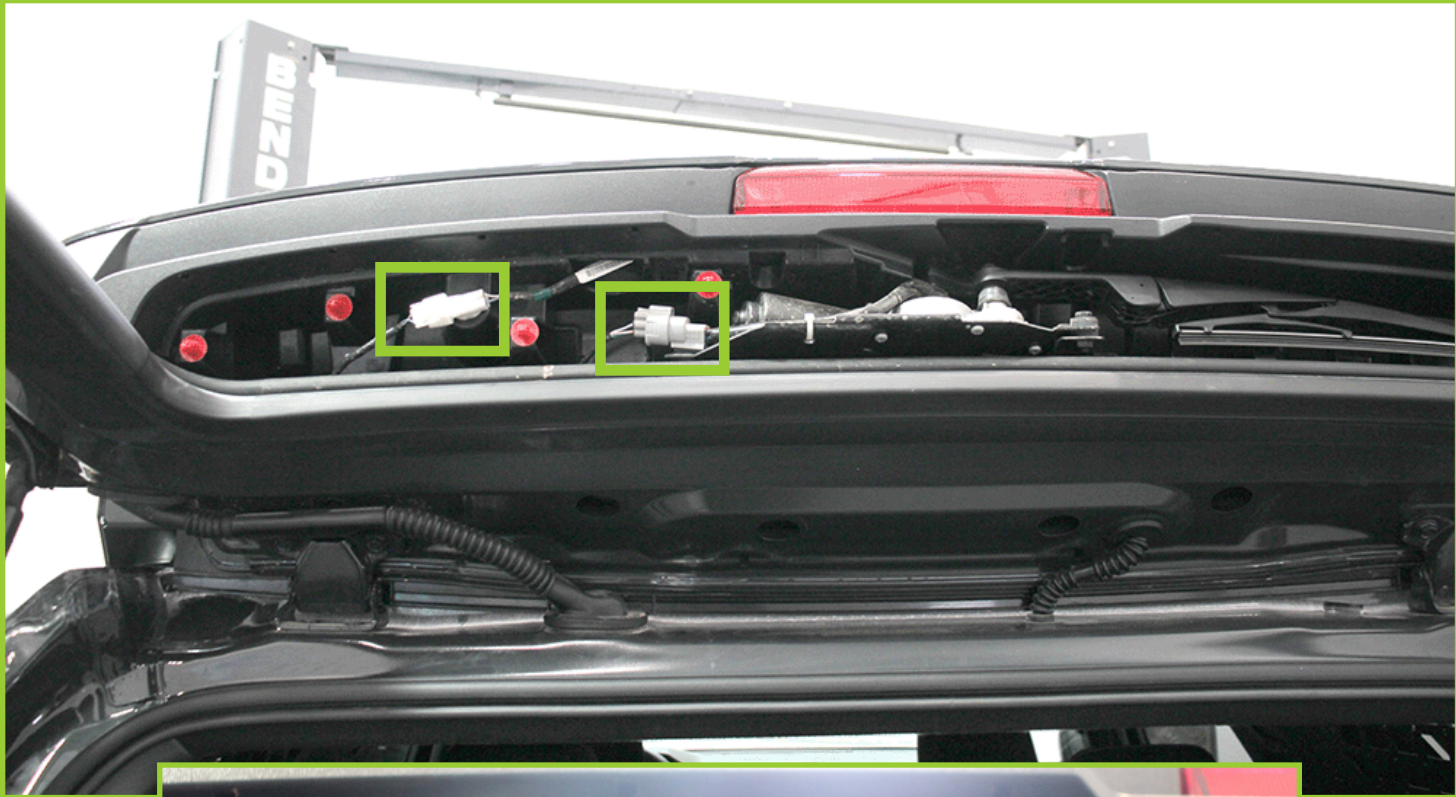
Remove the plastic cover by pulling.



REMOVAL

STEP 16

Unplug the indicated plugs shown below.



STEP 17

Next, Remove the rubber plugs shown below and using a 10mm deep socket remove the hardware. Next remove the spoiler from the vehicle. **(KEEP HARDWARE)**



REMOVAL

STEP 18

Remove the plastic retaining clips shown below.



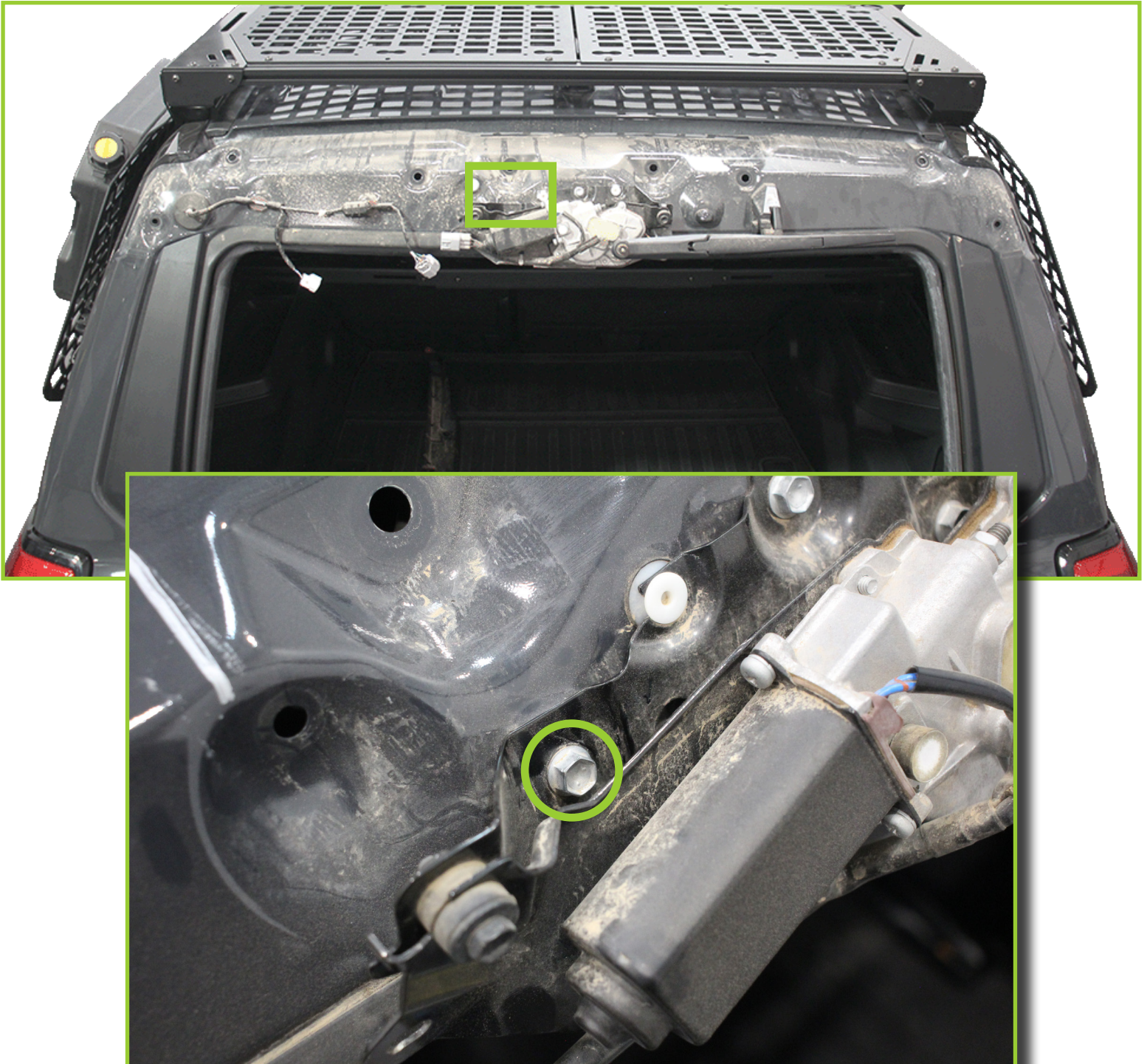
STEP 19

Using a flathead screwdriver pop the cap shown below.



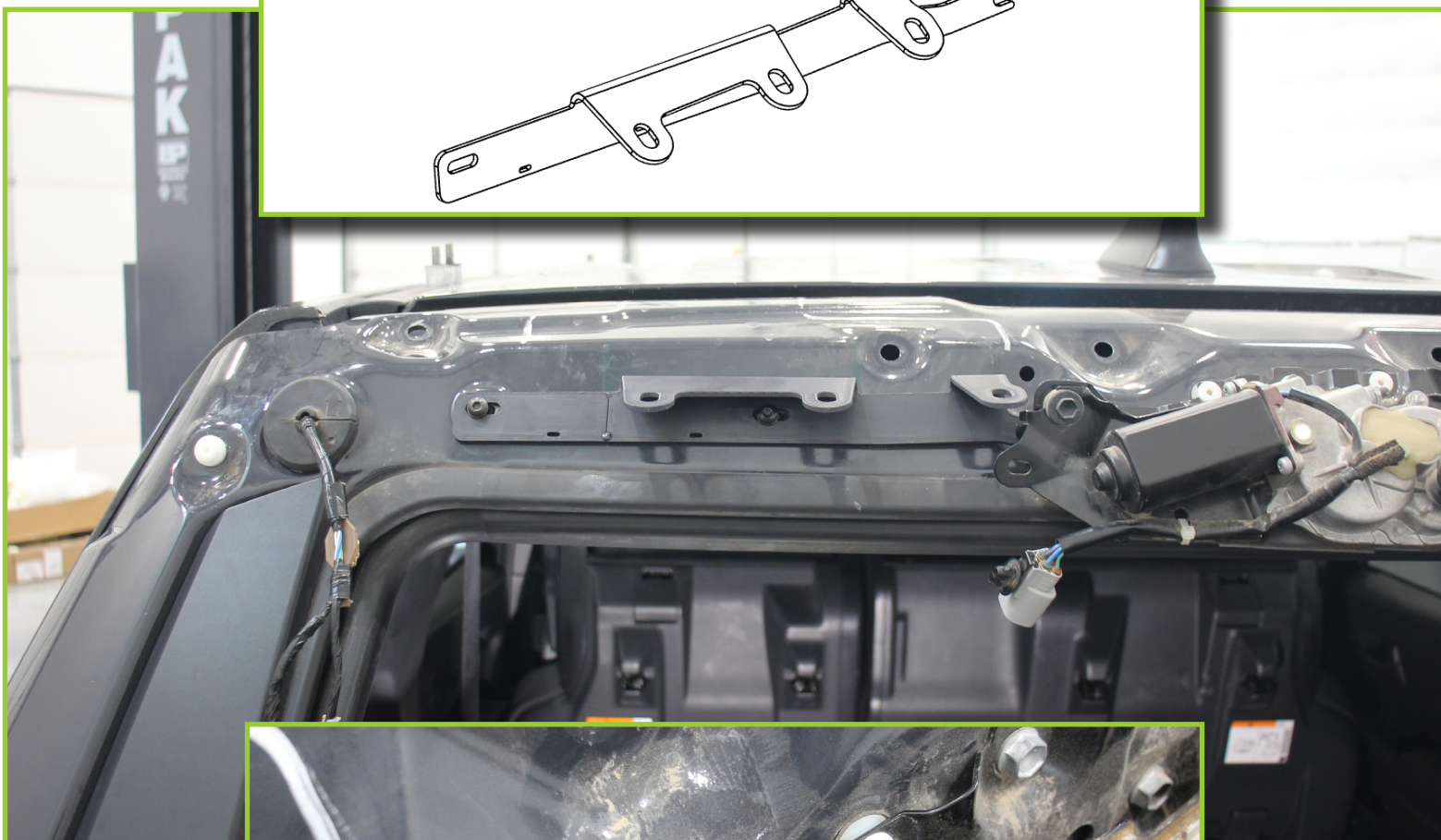
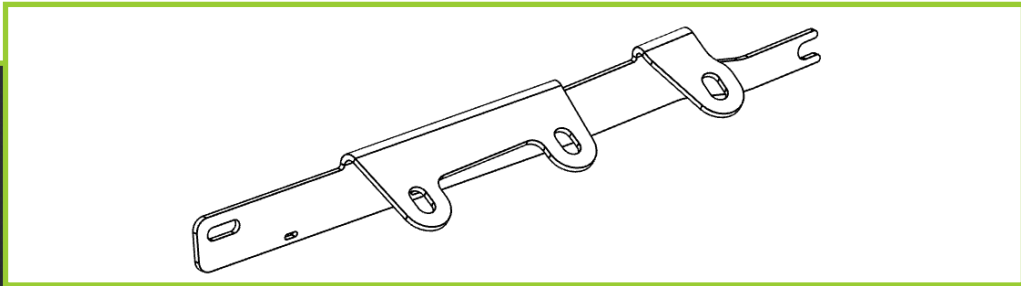
STEP 20

Using a 10mm socket loosen the indicated hardware shown below.



STEP 21

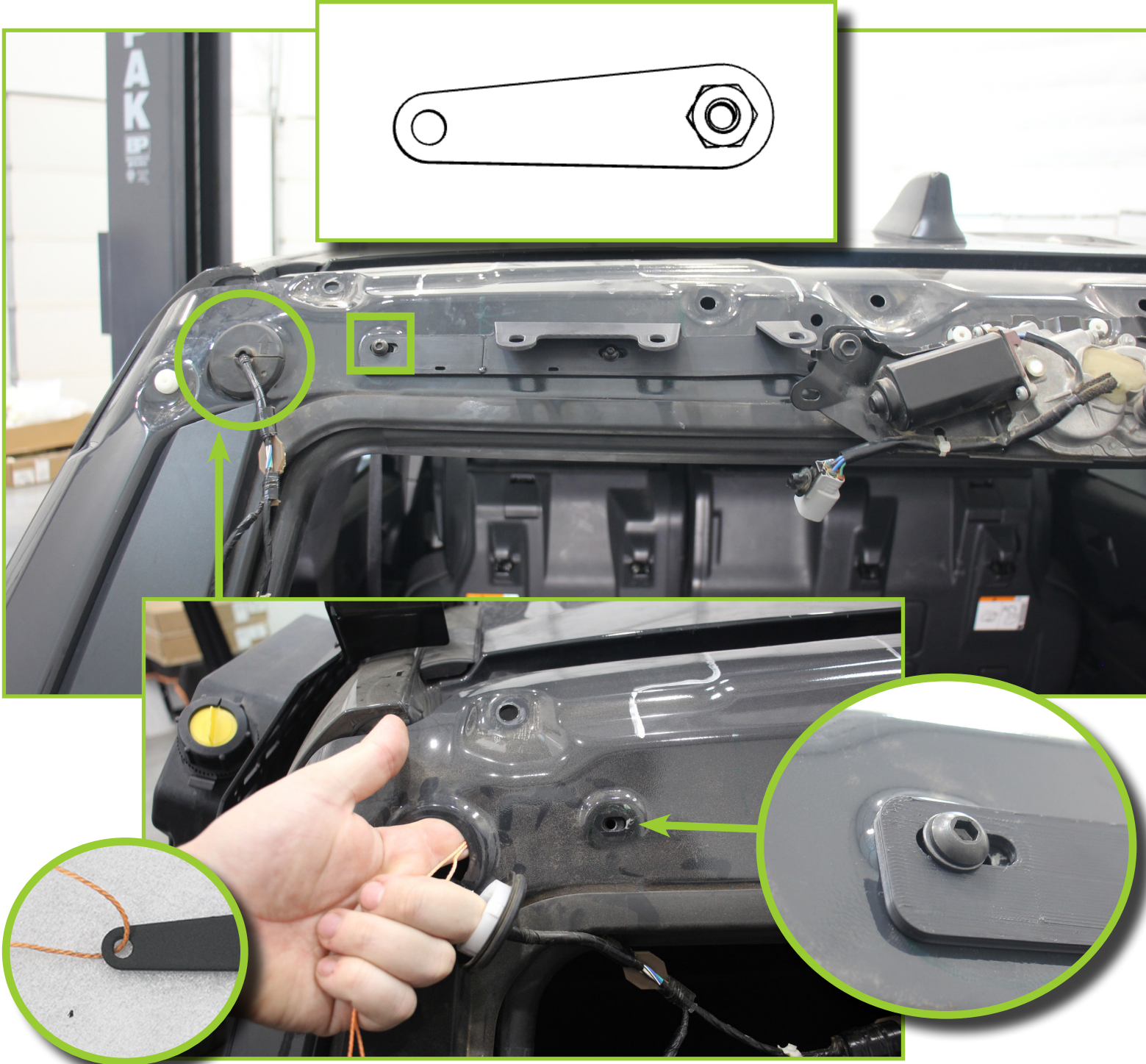
Install the support bracket behind the rear wiper motor as shown below.



INSTALL

STEP 22

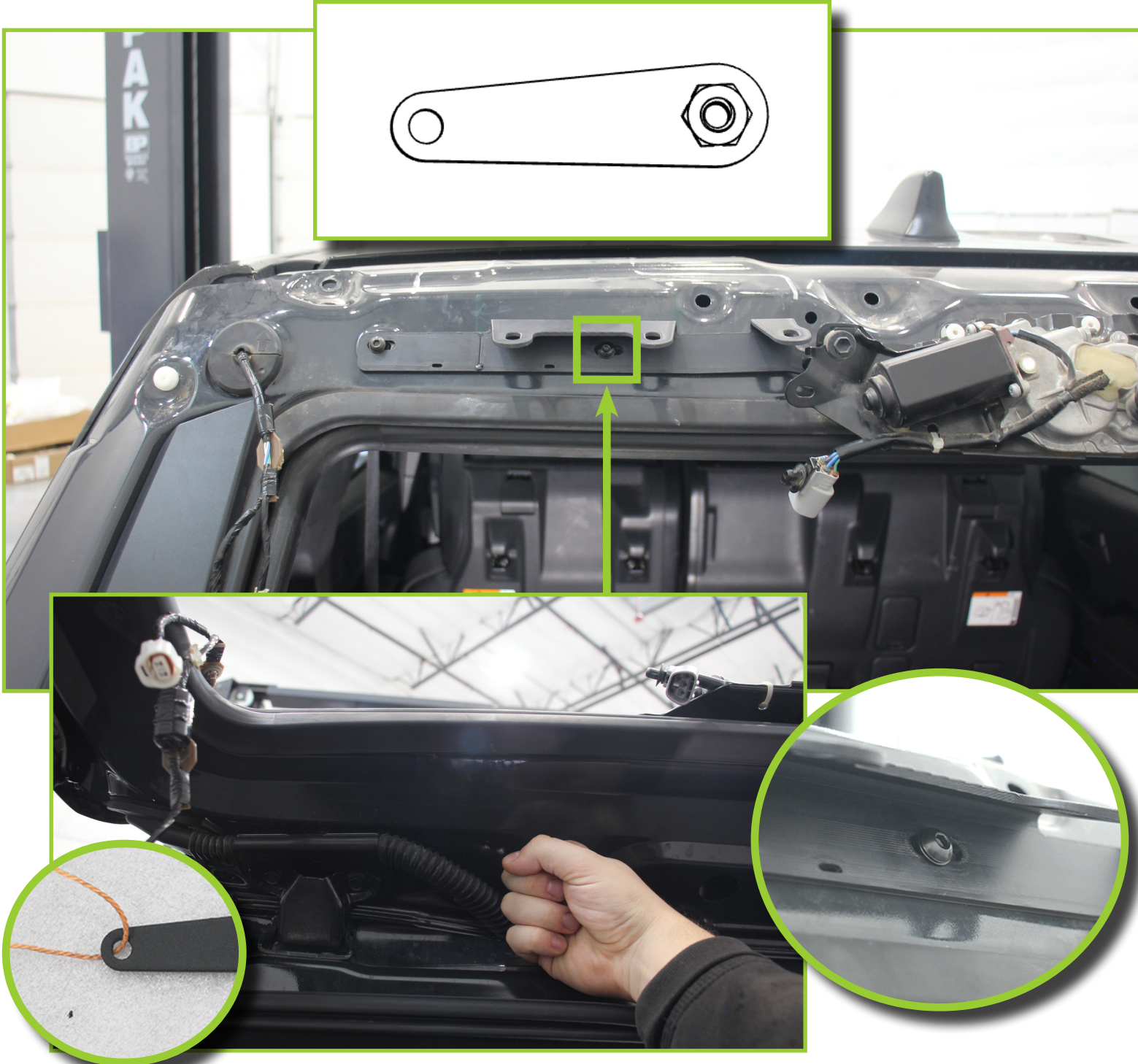
Slip the provided flag nut into the access hole shown below and install the provided (A2, C1) using a 5/32 allen. Insert a string into the hole on the flag nut for easy install.



INSTALL

STEP 23

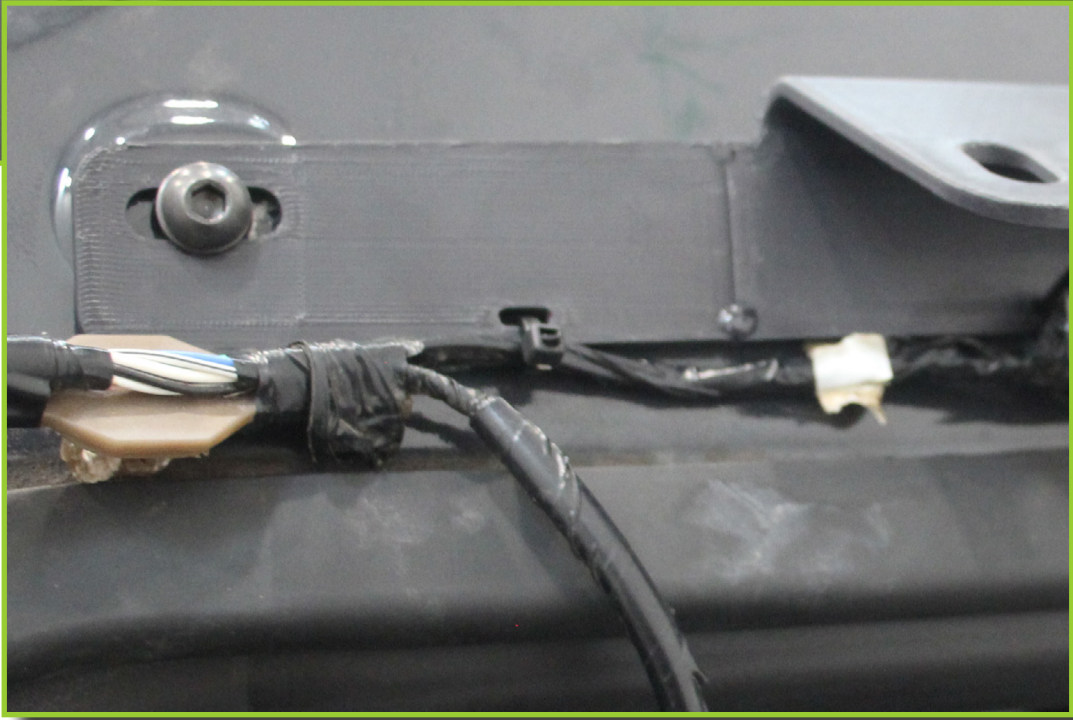
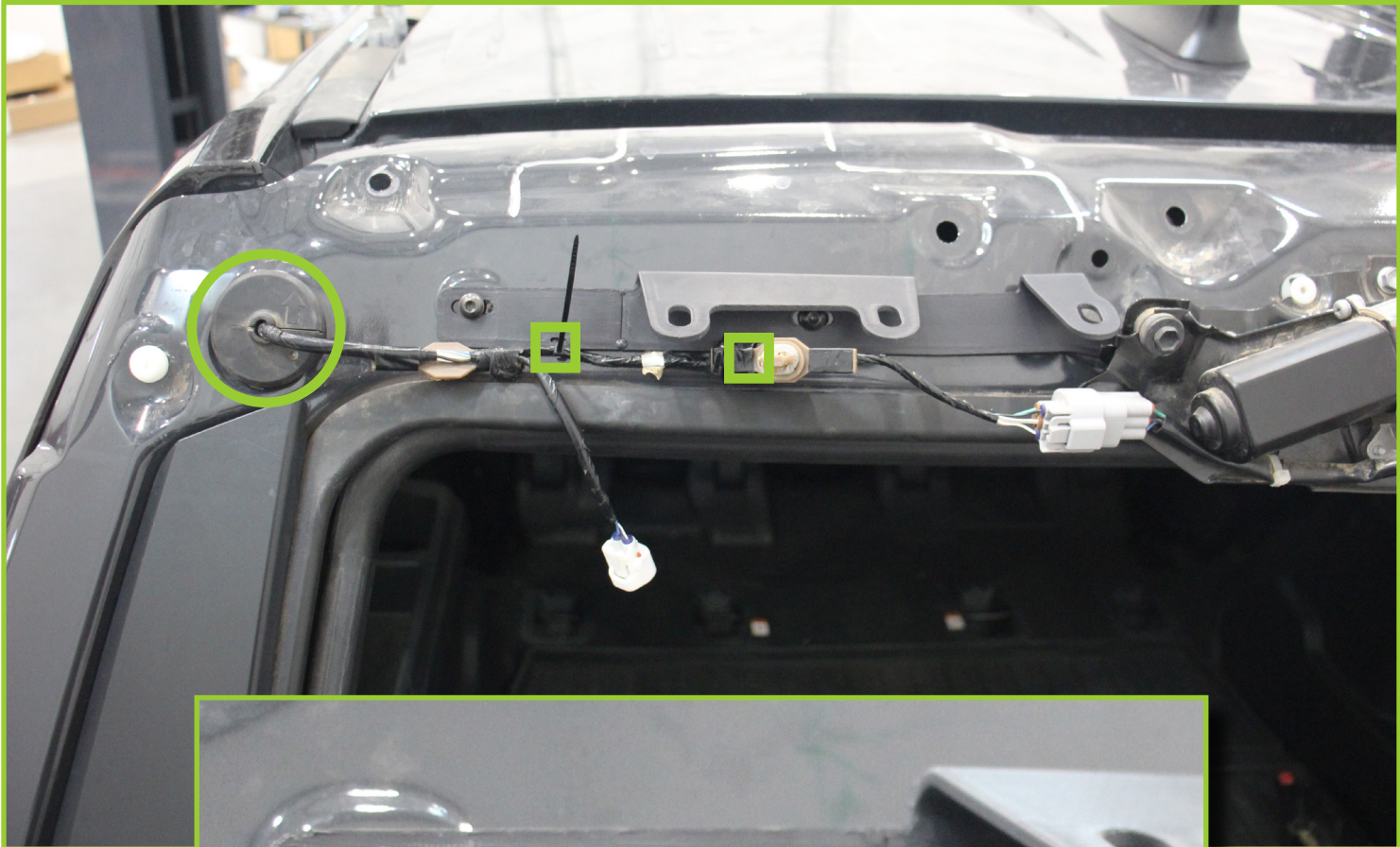
Slip the provided flag nut into the access point shown below and install the provided (A2, C1) using a 5/32 allen. Insert a string into the hole on the flag nut for easy install.



INSTALL

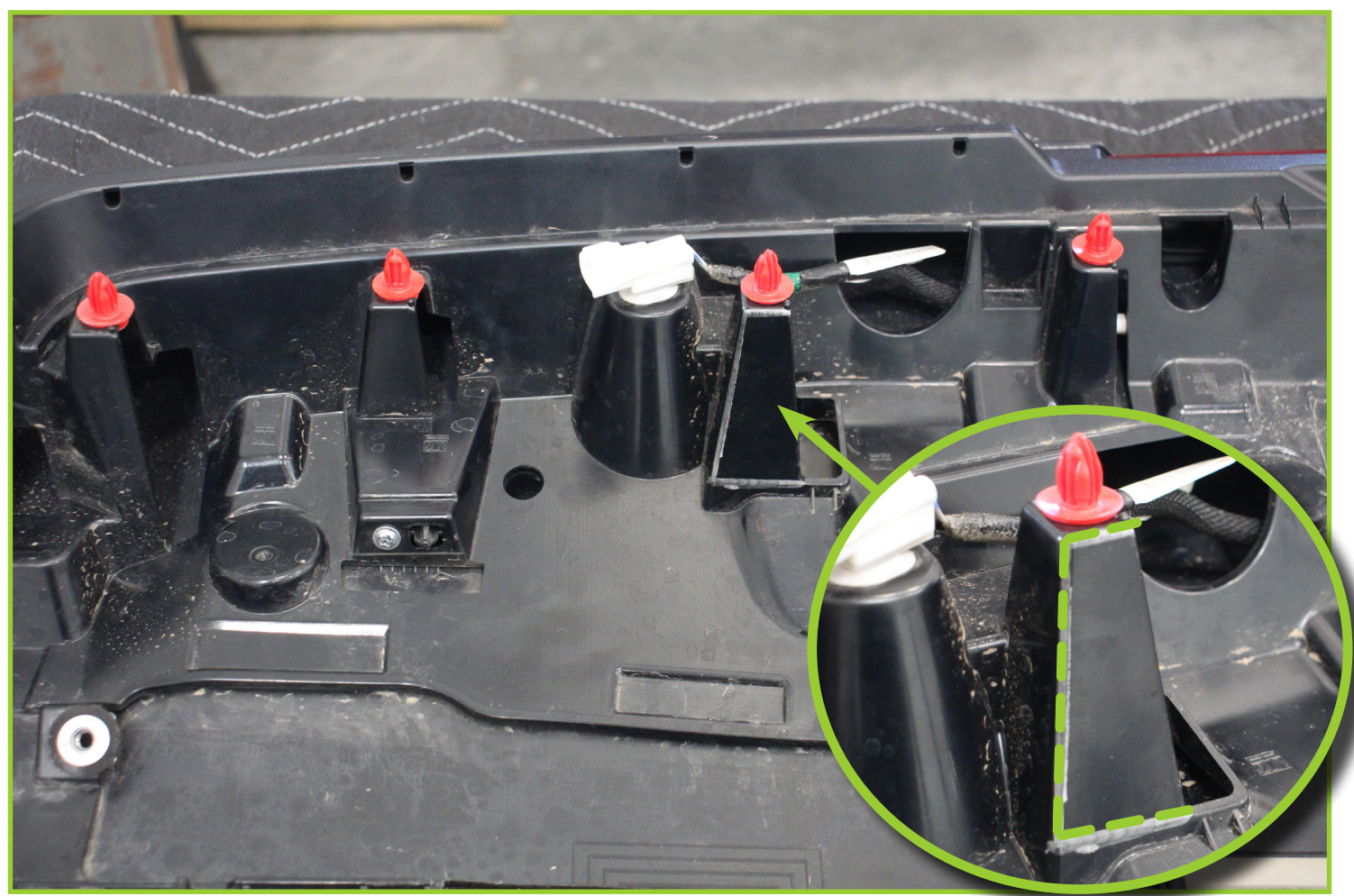
STEP 24

Tie up the wiring using the zip tie holes indicated below.



STEP 25

Locate the tab shown below on the backside of the spoiler. With your choice of cutting tools, cut as shown below following the dotted line.



STEP 26

Re install the spoiler by repeating **step 17**.



STEP 27

Install the ladder as shown below into the bottom mounting bracket with the provided (E, F, G) hardware using a 9/16 wrench.

Apply [Q] anti-seize to hardware



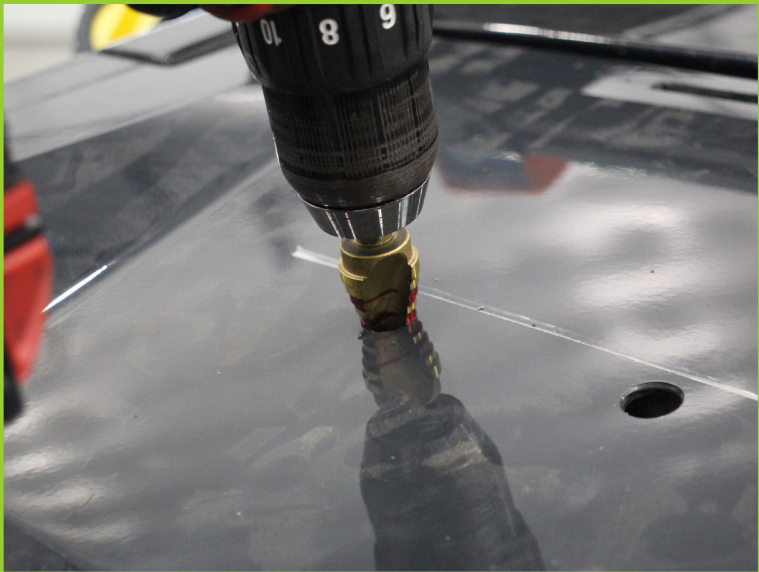
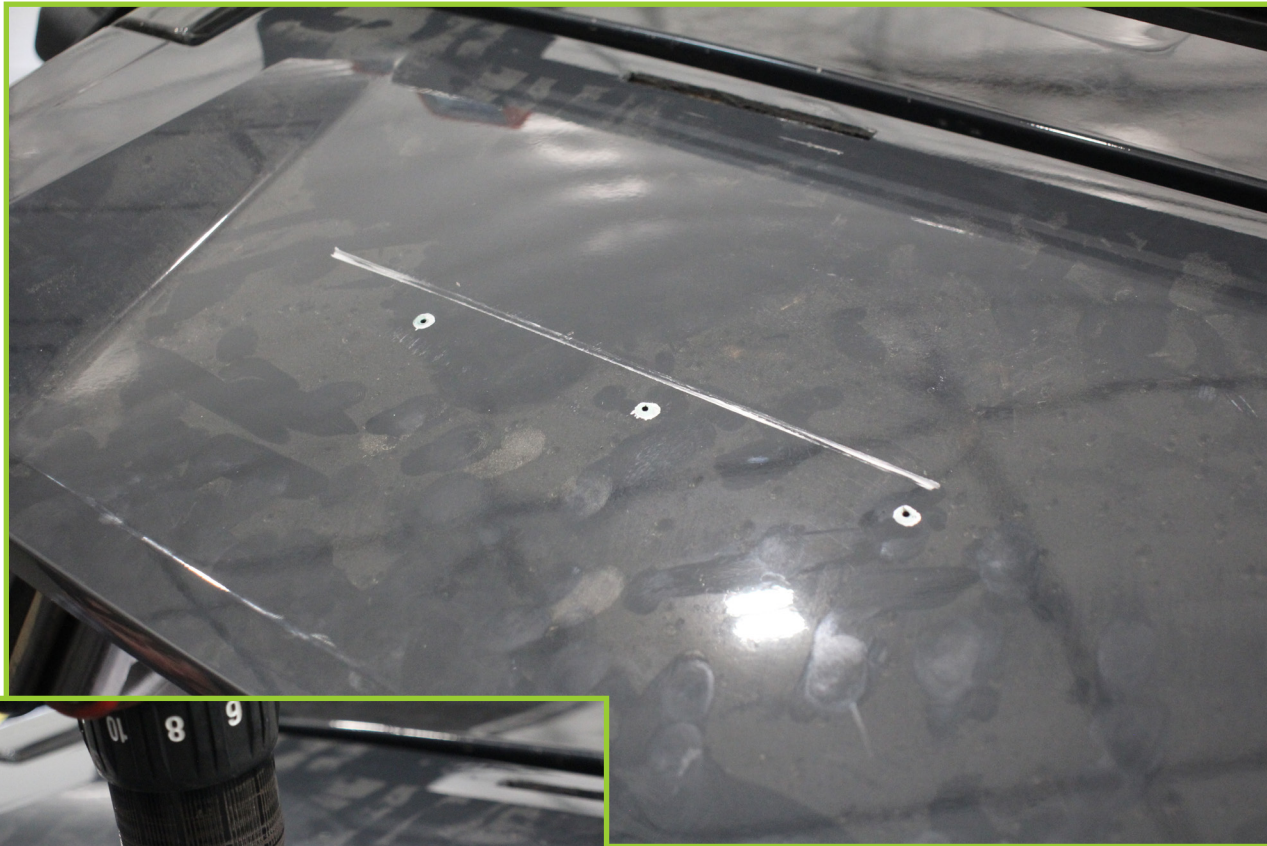
STEP 28

Next mark the top holes as shown below and remove the ladder.

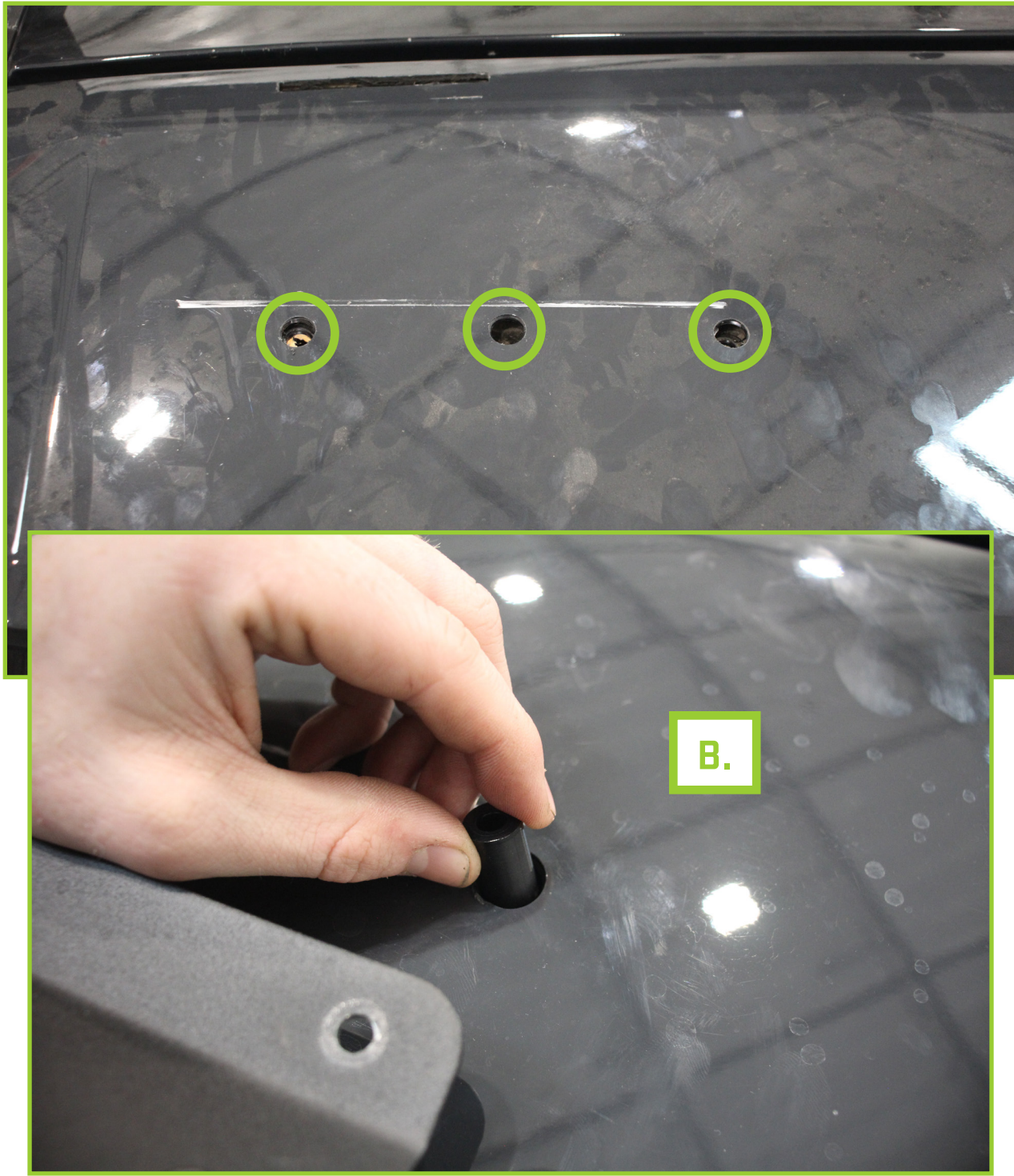


STEP 29

Drill a 9/16 hole in the marked hole locations.



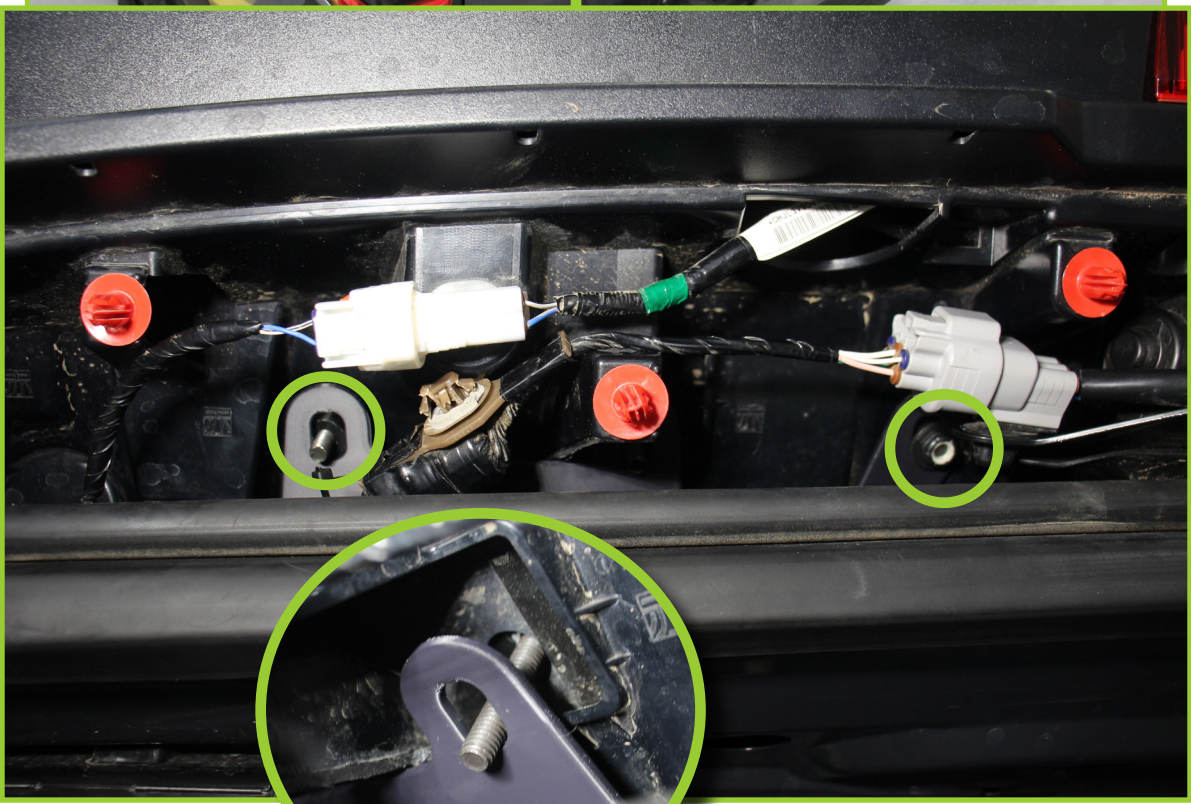
STEP 30
Insert the provided **(B)** spacer.



INSTALL

STEP 31

Re install the ladder with the provided **[A3, C, D]** hardware using a 5/32 allen and a 7/16 wrench.



A3.
-
C.
D.

INSTALL

STEP 32

Re install the plastic shown below.





FOR ASSISTANCE OR PRODUCT INQUIRES

CALL: 1-605-721-2911 OR EMAIL: sales@c4fabrication.com